ABS Floating Offshore Wind

Anton Janssens | May, 2024



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Who and What is ABS?

- **Our Mission**: To serve the public interest as well as the needs of our members and clients by promoting the security of life and property and preserving the natural environment.
- **Our Vision**: Safety drives us. We are global innovators turning tools and practices into practical solutions to support the industries we serve.

- Founded in 1862 by 9 U.S. marine insurance companies.
- 'Not-For-Profit' Marine Classification Society.
- No owners/shareholders, ABS Board of Directors are appointed from its Membership.
- ABS Members are the owners, operators, designers and builders of ships, offshore units and associated equipment.
- ABS as a class society represents industry and helps develop standards related to:
 - Design
 - Construction
 - Operational maintenance



Global Network – 200 Offices in 70 Countries







CVA on the US OCS Experience



Floating Wind Experience

- We certified the first ever SEMI based FOWT
- We have classed close to 80 MW of Floating Wind
- We have experience from reviews of many different type of concepts



ABS OSW Heritage – Class and Certification



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ABS Experience of Installed Offshore Floating Wind

• WindFloat 1 (Worlds First Large-Scale SEMI FOWT)

- Installed in 2012 offshore Portugal
- Relocated to Scotland in 2018
- ABS Certified Design, Fabrication, Installation, Recommissioning and Relocation

WindFloat Atlantic (Largest Floating WTG 8.4MW)

- Designed, fabricated and installed for compliance with the <u>ABS Guide for Building and Classing Floating Offshore Wind</u> <u>Turbines</u>
- ▲ A1, Offshore Wind Turbine Installation (Floating), FL(25)
 2044, 20km Offshore Viana do Castelo, UWILD

Kincardine (Largest Floating Windfarm 50MW)

- Designed, fabricated and installed for compliance with the <u>ABS Guide for Building and Classing Floating Offshore Wind</u> <u>Turbines</u>
- ► A1 , Offshore Wind Turbine Installation (Floating), FL(25) 2045, (location), UWILD





Offshore Wind Turbine Types





Early Engagement with ABS

Preliminary Planning and Advice (PPA)

 ABS personnel will discuss the design item in question and provide input as to the potential conformance with the design standards and other agreed requirements

Workshops/HAZID/HAZOP

 To detect any issues in an early stage and have a register of what should be addressed in the more detailed phases of a project

Approval in Principle (AIP)

 ABS will perform design review of significant design documents to verify the feasibility of the concept

New Technology Qualification (NTQ)

• ABS will perform a systematic and consistent evaluation of new technologies as they mature from a concept through confirmation of operational integrity



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Preliminary Planning and Advice (PPA)

- PPA is an optional service that begins early in the project and may extend well into detailed design.
- Examples of items that can be addressed in a PPA are:
 - Resolution of technical queries
 - Review of specific design solutions
 - Rule Interpretations and application
 - Review of design basis
 - Review of preliminary plans
 - Meeting / HAZID attendance
- The PPA services will be performed under the same unit ID as the following services, i.e. any issues that have been discussed and resolved during the PPA phase can be easily found and referenced in the more detailed phases.



Approval in Principle (AIP)

- Traditionally, an AIP design review is conducted for a new or novel concept with no previous experience in the environment being proposed with the intent to verify the feasibility of the design. The process is less formal than the NTQ process and the scope can be customized to each individual project.
- The deliverables are;
 - AIP letter attesting to feasibility of design and approval in principle granted as class issues are concerned, allowing project to move into next approval phase
 - Approval Road Map, outlining list of submittals and conditions to be satisfied (as identified in this phase) to achieve full class approval
 - Approval in Principle Certificate
- More details regarding this service can be found in the <u>ABS Guidance Notes on</u> <u>Review and Approval of Novel Concepts.</u>



New Technology Qualification (NTQ)

- The <u>ABS Guidance Notes on Qualifying New</u> <u>Technologies</u> outlines an approach for qualification of new technologies to confirm their ability to perform intended functions in accordance with defined performance requirements.
- Upon satisfactory completion of each of the steps, ABS will issue a statement of maturity.

ABS Qualification Stage	API RP 17N/Q TRL	US DoD TRLs	ISO 16290 TRLs
Feacibility	0	1	1
reasibility	1	2	2
Concept Verification		3	3
	2	4	4
Prototype Validation	3	5	5
	4	6	6
System Integration	5	7	7
	6	8	8
Operational	7	9	9

Qualification Stage Determination "Technology Feasible" Feasibility Stage Vendor Qualification Concept "Concept Verified" Verification Stage Prototype "Technology Qualified" Validation Stage System "Technology Integrated" Vendor/End User Integration Integration Stage "Operationally Qualified" **Operational Stage**

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Concepts ABS been involved with



ABS Offshore Wind Research & Development



ABS Developing an OSW Technical Committee to improve Standards, Safety and reduce LCOE



ABS Guidance Notes for FOWT



- Integrated Load Analysis(ILA)
- Global response parameters
- Environmental load calculation
- Global motion analysis
- Air gap analysis
- Mooring strength analysis
- Mooring fatigue analysis



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What is different from Class, as we know it - Design

- Exposure level aligned with the safety margins for land-based wind turbines
- Lower return period 50 years
- Reduced safety factors
- Reduced mooring requirements
- Reduced stability requirements





What is different from Class, as we know it - Survey

Multiple identical subject to the same environment units with a lower risk profile than traditional offshore units

- Reduced survey during fabrication
- Reduced survey during installation
- Risk based inspection during operations aligned with the maintenance schedule of the turbines
- Reduced physical attendance utilizing remote and drone-based techniques









OSW Certification Options

IECRE OD-502

- Project Certification may be needed for insurance and finance
- The risk profile of the installation is dependent on the Basis of Design only
- Important not to mix and match standards to reduce conflicting requirements

Class

- Class can be part of the Project Certification
- Class does not address;
 - o Inter array cable
 - o Export cable
 - Inspection of WTG
- Substations can have own Classification for compliance with ABS OSS Guide
- Class can be seen as another layer to de-risk the installation with consistent set of requirements
- Class may be beneficial to reduce insurance and interest rates

Flag

- The level of statutory requirements varies from country to country
- For Kincardine, ABS issued a total of 7 certificates on behalf of Marshall Island Flag
- ABS has delegated authority to act as a Recognized Organization on behalf of more than 120 governments.



IECRE Project Certification per OD-502

- Project Certification based on Design Basis approach
- During fabrication, the inspection/audit activities focus on quality system implemented during manufacturing and evaluate that the quality system is appropriate.
- The Certification Body will tailor a scope of work for inspection activities. The exact scope should be defined during the project design basis phase.
- Operation and maintenance inspections shall be carried out at regular intervals based on an agreement between applicant and Certification Body.





ABS FOWT Class, IECRE Project Certification & CVA

ABS Class		IECRE Project Certification			
ABS FOWT Guide compatible with IEC 61400-3-2			Design Basis approved by the Certification Body		
Full Engineering Plan Review	Survey of Fabrication, Installation & Commissioning	Periodic Survey during life-cycle operations	Site Assessment Load Analysis Evaluation & Design Evaluation	Inspection of Manufacture, Transportation, Installation, Commissioning	Operation and Maintenance Inspection at regular intervals (Optional)
Additional support from ABS Class		Class can work as a cornerstone in the project certification scheme			
 Approve-in-Principle (AIP) New Technology Qualification (NTQ) Vendor/Product Qualification Condition-Based Class Program Cyber Safety, Digital Solutions, etc. 					

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Design – Class and Certification Summary



Certification of Offshore Wind Globally



Vessels – Global and US

Jones Act Compliant



Charybdis WTIV First Jones Act Wind Turbine Installation Vessel 12MW+, 2,200-T Crane ABS Class Selected



Approval-in-Principle (AIPs)

ECO SOV First Jones Act SOV Customized for US Market ABS Class Selected



WindServe Odyssey CTV First ABS-Classed Jones Act Crew Transfer Vessel

Global



Seajacks Scylla WTIV Largest WTIV when delivered in 2015 ABS Class Selected



Green Jade WTIV First Taiwan-built DP3 heavy lift & installation vessel ABS Class Selected



ABS has also provided AIPs for a series of wind support vessels from European and Asian designers

Maersk WTIV and Feeder Concept – Maersk WTIV combined with Eco tugs and barges ABS Class Selected



Offshore Wind Rules and Guides

- ABS Requirements for Offshore Substations and Electrical Service
 Platforms
- ABS Guide for Floating Offshore Wind Turbines
- ABS Guide for Bottom-Founded Offshore Wind Turbines
- ABS Guide for Building and Classing Windfarm Support Vessels
- Guidance Notes on Global Performance and Integrated Load
 Analysis for FOWT
- ABS Fatigue Assessment of Offshore Structures
- ABS Requirements for Position Mooring systems
- ABS Requirements for the Certification of Offshore Mooring Chain







Thank You

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